

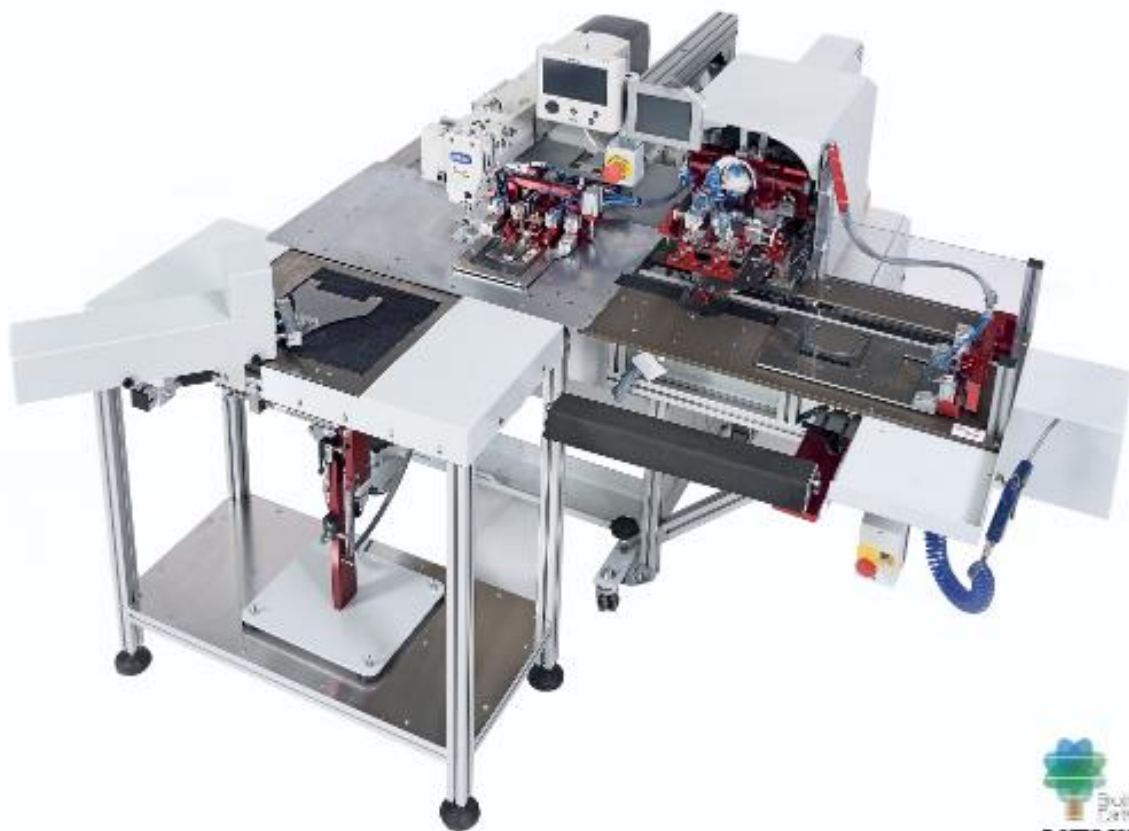
MODEL

CP341-FG-SIP

FULLY AUTOMATIC PROGRAMMABLE UNIT FOR COIN POCKET AND FACING
ATTACHING OPERATION



Unique in the market: Fully Automatic workstation for coin pocket and clean lock stitch facing attaching operation. The same unit can be utilized as a standard back pocket attaching operation for kidswear garment.
Run away from price-bargaining with your buyers! Develop your own collection with higher value added products for less production cost!



CP341-FG-SIP Sewing Unit



Stacker



Coin Pocket



Clean Pocket Facing



Sewing example

HIGHLIGHTS

- Clean lock stitch of the facing: new "must" for premium brands, value-added style products at lower production cost!
- Sewing of the coin pocket with logo or bartacks or other styles for a characterization of the pants
- Folding and attaching on the same workstation
- Cold folding device is the sole solution for stretch denim fabric
- Digital sewing thread tension
- Presser foot height controlled by step motor, editable in the sewing program
- Programming and modifying a new sewing pattern directly on board or on the PC with Brother PS-300B software without stopping the unit
- Automatic device for quick pocket jig change
- Pocket jig production process know-how, key factor to guarantee the production of jigs everywhere (pag. 52-55)
- Original Brother BAS341H NEXIO sewing head, standard X-Y technology, hardware & software by Brother Japan, shuttle hook for super thick thread count 10
- No extra workers and helpers to manage the coin pocket and facing operations: instead of marking, folding and different sewing stations, everything is made in one workstation
- Multicolor touch screen 5.6" programmed for multi-languages with step-by-step function to detect any possible electro-pneumatic errors
- The customer can buy the standard consumable spare parts in all markets locally at the best price and fast delivery
- Remote control as many other Sip-Italy units: manufacturer and dealer technical staff can control in remote for a diagnostic check of the unit, functioning, updating software and all backup operations
- Common hardware and software as other sewing units made by Brother

TECHNICAL DATA

- Sub-class:
CP341-FG-SIP/COIN: only watch coin pocket
CP341-FG-SIP/FACING: only facing operation
CP341-FG-SIP/FULL: both operations
- Sewing Head: Brother BAS-341 H NEXIO Technology
- Sewing Speed: 2.800 RPM up to the stitch length of 3.5 mm
- Air Consumption: 200 liters/cycle at a pressure of 5.5 bar
- Power Supply: 220 Volt Mono-phase 50/60 Hz 1.0 kW
- Size and Weight: 145x191x203 cm - 400 Kg
- Min and Max coin pocket finished size: from 60x60 mm to 120x120 mm
- Min and Max facing finished size: from 60x60 mm to 195x160 mm

PRODUCTIVITY



8 seconds - Regular coin pocket size

Coin pocket operation:

360 pairs / 1 working hour



Left and right facing operations:

265 pairs / 1 working hour



Coin pocket, left and right facing operations:

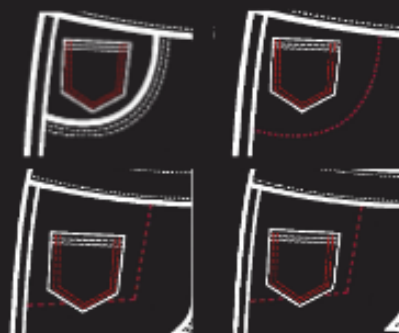
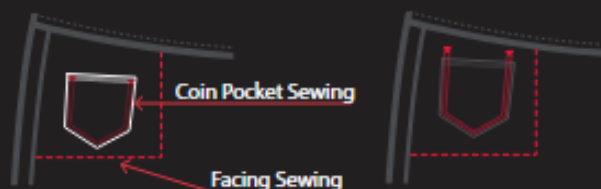
120 pairs / 1 working hour

Unique in the market for both operations!

OPTIONS

- Quick change - COIN POCKET, item code: SIP.K.000920
- Quick change - FACING, item code: SIP.K.000921
- IoT Software for FACTORY 4.0 network connectivity
- Pocket helper software: the program to create and design pocket shapes (pag.50)
- PS-300B Sewing data programming software for creating and saving of sewing data. Do not stop the unit for programming! Save production time!

RANGE OF USE



Certified in accordance with the current regulations on the European Market.